



Transportation  
Sealants & Adhesives

# SPEED GRIP®

## ADHESIVE

### 1. PRODUCT DESCRIPTION:

Speed Grip Adhesive is a latex-based polymer, 100% VOC free, advanced technology formula offering instant grab on most porous or non-porous surfaces. Its quick grab bonds to a variety of plastics, wood, concrete, brick, plasterboard, carpet, and metal. Speed Grip is a low odor, water clean-up construction adhesive. Speed Grip Adhesive cures to form a high strength bond, ideal for installation of panels, moulding, sheathing, windows, doors, siding, cove base, other building components, and repairs.

#### Basic Uses:

Ideal for adhering paneling, moulding, plasterboard, cove base, window sills, Styrofoam®, carpet tack strips, aluminum furring strips, tub surrounds, loose floor/wall tiles, plywood, aluminum, steel, wood, concrete, cork, general repairs to wood, fixing hardboard, plywood, and as a general adhesive.

#### Composition and Materials:

Proprietary, latex-based, non-toxic technology

**Grade:** Gun grade consistency

**Primers:** Not required

**Packaging:** 10.5 fl. oz. cartridge

**Color:** Off-white

#### Limitations:

This adhesive should not be applied to building materials that bleed oils, plasticizers, or solvents.

### 2. TECHNICAL DATA: (See chart on back.)

### 3. INSTALLATION:

**Surface Preparation:** Ensure surfaces are clean, dry, sound, and frost free. For exterior applications, it is recommended that porous surfaces be sealed before adhesive is used.

**Application and Tooling:** Cut off tip of cartridge. Cut nozzle to required width of bead. Place cartridge in the cartridge gun and apply as required. Once applied, surfaces should be firmly pressed together to aid in bonding. If heavy panels are being bonded,

# TECHNICAL DATA

temporary mechanical support may be necessary for 24 hours. Speed Grip does not need to be flashed.

**Cleaning:** Remove Speed Grip Adhesive from equipment before it dries. Wash with soap and water.

### 4. STORAGE LIFE: One year

**Precaution:** Speed Grip Adhesive is safe when handled properly.

- Avoid repeated or prolonged contact to skin, and eyes, especially to cuts and breaks in the skin
- Avoid ingestion
- Wash hands after use
- KEEP OUT OF REACH OF CHILDREN

**Availability and Cost:** Marketed throughout the U.S., Speed Grip is available from various distributors. Cost and further technical data are available from your local Geocel representative or from Geocel's corporate offices.

### 5. LIMITED WARRANTY:

Geocel Corporation warrants that the product is manufactured according to their published standards. The company guarantees for 5 years from the date of manufacture that Speed Grip Adhesive will not crack due to normal expansion and contraction and that it will not lose its adhesion or cohesion. Geocel Corporation will, at its option, either refund the purchase price of, or provide replacement for, that portion of the Speed Grip Adhesive which fails to perform in accordance with this warranty. Such refund or replacement will constitute the limit of Geocel's liability and obligation for any such failure. Geocel Corporation will not be liable or obligated otherwise for any loss or damage arising directly or indirectly from this product, or the use or failure thereof, whether based on breach of warranty or negligence.

### 6. MAINTENANCE: No maintenance should be required

### 7. TECHNICAL SERVICES:

Geocel representatives throughout the U.S. are available to provide technical assistance. Geocel's in-house technical staff and laboratory facilities are equipped to respond to specific requests for further information and/or applications testing.

**Theoretical Yield  
per 10.5 oz. Cartridge**

Bead Size	Linear Feet
1/4" x 1/4"	25.3
1/4" x 3/8"	16.8
1/4" x 1/2"	12.6
1/2" x 3/8"	8.9
1/2" x 1/2"	6.3
3/4" x 1/2"	4.2

**Technical Data Averages**

Consistency	Thick paste
Sag	None
Shrinkage	Approx. 30%
Tack Free	50 minutes
Water Resistance	Good when fully cured
Bond Strength	369 psi when fully cured

**Application Temperature**

40° F to 140° F (4° C to 60° C)

**Service Temperature**

-40° F to 200° F (-40° C to 93° C)