



Transportation
Sealants & Adhesives

TECHNICAL
DATA

GEOBOND[®] MAXX[™]

PREMIUM ONE-PART SEALANT/ADHESIVE

1. PRODUCT DESCRIPTION:

Geobond Maxx is a premium, one-part advanced Scypolymer technology sealant/adhesive that cures when exposed to atmospheric moisture to form a permanently flexible seal. Geobond Maxx is easy to apply, non-shrinking and cleans up easily. Geobond Maxx is environmentally friendly, containing no free isocyanates, acids or halogens, and no added solvents. Geobond Maxx is paintable with latex based paints.

- Ultimate UV Resistance
- No Added Solvent
- HAPS Free
- No Isocyanates
- Primerless Adhesion
- Fast Curing
- Easy Clean Up
- No Odor
- Easy to Gun

Basic Uses:

Recommended for sealing and bonding vehicle bodies, composite panels, and roofing components including roof skin to roof bows on aluminum or Kemlite[®]. Ideal for exposed body seams and waterproofing tack welded seams in trucks/trailers, RV's and specialty vehicle bodies; sealing around door openings, windows, corner castings, moldings, door hinges, air conditioning units, skylights, and port holes. Geobond Maxx can replace all sealant products and provide a warranty-free manufactured body. Can also be used above the waterline in marine applications.

Composition and Materials: Proprietary, non-solvent, non-toxic, Scypolymer technology

Primer: Not required

2. TECHNICAL DATA: (See chart on back)

3. INSTALLATION:

Surface Preparation: Ensure surfaces are clean, dry, sound, and free of frost.

Application and Tooling: Cut tip to required width of bead. Place in caulking gun. Once applied, surfaces should be firmly pressed together to aid in bonding.

Cleaning: Excess uncured adhesive should be cleaned with a solvent-free cleaner immediately after application.

4. LIMITED WARRANTY:

Geocel Corporation warrants that the product is manufactured according to their published standards. The company guarantees for five years from the date of manufacture that Geobond Maxx Premium One-Part Sealant/Adhesive will not crack due to normal expansion and contraction and that it will not lose its adhesion or cohesion. Geocel Corporation will, at its option, either refund the purchase price of, or provide replacement for, that portion of the Geobond Maxx which fails to perform in accordance with this warranty. Such refund or replacement will constitute the limit of Geocel's liability and obligation for any such failure. Geocel Corporation will not be liable or obligated otherwise for any loss or damage arising directly or indirectly from this product, or the use or failure thereof, whether based on breach of warranty or negligence.

5. MAINTENANCE:

No maintenance should be required. If the sealant is damaged, remove bead and reseal.

6. TECHNICAL SERVICES:

Geocel representatives throughout the U.S. are available to provide technical assistance. Geocel's in-house technical staff and laboratory facilities are equipped to respond to specific requests for further information and/or applications testing.

Technical Data Averages

Density	13.4 lb/gal
Cure system	Moisture cure
Tack free time	30 minutes
Rate of cure	1/8" per 24 hours
Type "A" Hardness	43
Elongation at break	545%
Tensile Strength	150 psi
Peel Strength:	
Aluminum	10 pli (cohesive)
Glass	10 pli (cohesive)
Application temperature	40° F to 120° F
Service temperature	-40° F to 195° F
Colors	White and Gray
Shrinkage	0 %